

Date: Monday, 09/06/2008 3:12:28 PM  
 User: Julie Lecocq

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D205-523-011  
 Job Number : 39740  
 Estimate Number : 10804  
 P.O. Number :  
 This Issue : 09/06/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : SMALL / MED FAB  
 Previous Run : 00015  
 Written By :  
 Checked & Approved By : JUD 08.6.09  
 Comment :

Part Number : D205523011  
 Drawing Number : R08-058  
 Project Number :  
 Drawing Revision :  
 Material :  
 Due Date : 16/06/2008 Qty: 2 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D205523011 Heli-Rappel, 300lb



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 Heli-Rappel, 300lb  
 Qty of 2. Original B24135 @ CHG002.

2.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

-New labels with the new batch # required @ CHG002. JUD 08.4.09  
 -Reidentify the paper work with the new B#.  
 -Re-package kit and return to stock.  
 -Location: 2/6/10 (2)

4.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-06-19

**DART**

TRANSPORT CANADA APPROVAL # 09-89

TEL.: 1-613-632-3336  
 FAX: 1-613-632-4443

P/N	D205-523-011	CHG	CHG002
DESC.	Heli Rappel Kit	STC	SH96-90
LOT	B24135	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

MADE IN CANADA

**DART**

TRANSPORT CANADA APPROVAL # 09-89

TEL.: 1-613-632-3336  
 FAX: 1-613-632-4443

P/N	D205-523-011	CHG	CHG002
DESC.	Heli Rappel Kit	STC	SH96-90
LOT	B24135	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

MADE IN CANADA

## CUSTOMER RETURN

#R 08-058

Initiator: Dean Kerr  
Company: Summit Helicopters  
Phone No: CSUMMO1  
540-992-5502

Invoice # \_\_\_\_\_  
Order Entry # \_\_\_\_\_  
Date: June 3/08  
6602  
6129

Reason for return: Not US Forestry Approved Attach Copy of DHS Return Authorization # 423

Receiving: June 2/08  
Date Received: 2/08 Freight Company: UPS 1Z2970Y1168M7308 Prepaid Collect

#	Part #	Batch #	Description	Distribute to QC	
2	D205-523-011	24135	Helicopter	Advise QA	Date:
				<u>DAVE</u>	<u>6/2/08</u>

Condition of packaging: Good Photograph required: yes ☒ no ☐

Paperwork attached: P/S \_\_\_\_\_ Invoice ☒ ARC \_\_\_\_\_ Docs \_\_\_\_\_ Other \_\_\_\_\_

QC: \_\_\_\_\_  
Quarantine: \_\_\_\_\_ Location: \_\_\_\_\_ Condition of Part: good

Inspect: \_\_\_\_\_ Initial: [Signature]

#	Part #	Batch #	QC Comments	QC Approval		Scrap
2	D205-523-011	24135	Return to stock as per W/O	Initial	W/O #	
				<u>[Signature]</u>	<u>39740</u>	

QA Coordinator: \_\_\_\_\_  
Advise GM as to findings: \_\_\_\_\_ Initial: \_\_\_\_\_ Date: \_\_\_\_\_

Comments: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Issue credit: yes ☐ no ☐  
GM Approval: \_\_\_\_\_ Date: \_\_\_\_\_

Invoice Amount: \_\_\_\_\_  
Less Replacement: \_\_\_\_\_  
Restock Fee: \_\_\_\_\_  
Freight: \_\_\_\_\_  
Net Credit: \_\_\_\_\_  
DHS ☐ Customer ☐

IA: Enter into Q-Pulse with reason for return & File original. Signed: \_\_\_\_\_ Date: \_\_\_\_\_  
Copy of Customer Return to stay with work orders and another copy to be filed with customer credit

Date: Monday, 09/06/2008 1:34:22 PM

User: Jason Murdoch

## Bill of Manufacturing

Part Number	: D205523011		Revision	: A		
Drawing Name	: RAPPEL INSTALLATION KIT		Default Qty.	: 1		
Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	26.00	0.00
2	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
3	D1005	Slide Bar 39728	1.00	Each	141.14	141.14
4	D2224	Rappel Anchor Assembly 624135	1.00	Each	55.01	55.01
5	D2229	Doubler 617569	2.00	Each	6.84	13.68
6	AN513A	Bolt m15928	4.00	Each	0.16	0.64
7	AN960JD516	Washer m1764	8.00	Each	0.05	0.47
8	MS21042L5	Nut m17653	4.00	Each	0.31	1.26
9	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	26.00	0.00
10	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
11	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
Total BOM Cost						212.21

chg 002

Re-ID PPW